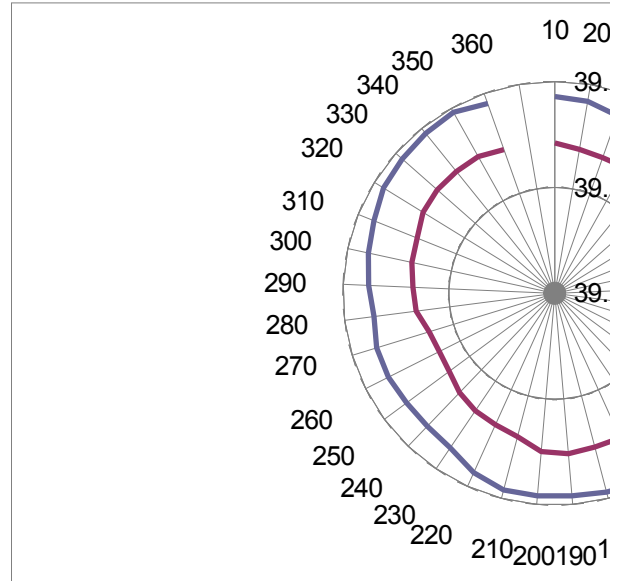


	N1	N2
10	39.84	39.82
20	39.84	39.82
30	39.84	39.82
40	39.84	39.82
50	39.84	39.82
60	39.84	39.82
70	39.84	39.82
80	39.84	39.82
90	39.84	39.82
100	39.84	39.82
110	39.84	39.81
120	39.84	39.82
130	39.84	39.82
140	39.85	39.82
150	39.85	39.82
160	39.85	39.83
170	39.85	39.83
180	39.85	39.83
190	39.85	39.83
200	39.85	39.83
210	39.85	39.82
220	39.84	39.82
230	39.84	39.82
240	39.84	39.82
250	39.84	39.81
260	39.84	39.81
270	39.84	39.81
280	39.84	39.82
290	39.84	39.82
300	39.84	39.82
310	39.84	39.82
320	39.85	39.82
330	39.85	39.82
340	39.85	39.82
350	39.85	39.82
360	39.85	39.82

The plates was cut from two substrates with
The plate 1 was cut in second turn.
The plate 2 was cut first. There bottom (maxi
Top diameter of plate 2 can be calculated as
Top diameter of plate 1 can be calculated as

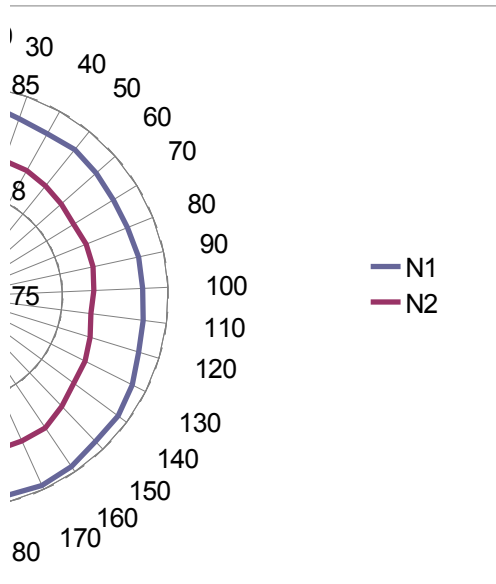


75 mm diameter. Cut instrument was brass cup. The wall thickness of the cup was decreased during

imal) diameter of plate 2 is equal to top diameter of plate1.

red plot -20 micron.

blue plot -20 micron.



drilling process. Decreasing of the wall thickness was 20 micron per plate.