

FC12 - <offline>

"Convers. values PLC-TCS"

Name:
Author: Cristian **Family:**
 Version: 0.1
 Block version: 2
Time stamp Code: 05/09/2008 01:02:15 PM
 Interface: 01/19/1999 11:43:24 AM
Lengths (block/logic/data): 00960 00696 00000

Name	Data Type	Address	Comment
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Block: FC12

Network: 1



Network: 2

**Symbol information**

I0.0 Emerg.Stop*

Network: 3



Network: 4



Symbol information

I0.1 Remote Mode Enable

Network: 5



Network: 6



Symbol information

I0.2 Equipm.Start

Network: 7



Network: 8



Symbol information

I0.3 Equipm.Stop*

Network: 9



Network: 10



Symbol information

I0.4 Elevation Oil Disable

Network: 11



Network: 12



Symbol information

I0.5 Azimuth Oil Disable

Network: 13



Network: 14



Symbol information
I0.6 Alarm Reset

Network: 15



Network: 16



Symbol information
I0.7 Aux.Drives Enabled

Network: 17



Network: 18



Symbol information
I1.0 Pin L Push In

Network: 19



Network: 20



Symbol information

I1.1 Pin L Pull Out

Network: 21



Network: 22



Symbol information

I1.2 Pin R Push In

Network: 23



Network: 24



Symbol information

I1.3 Pin R Pull Out

Network: 25



Network: 26



Symbol information

I1.4 _/Main Brakes Hight

Network: 27



Network: 28



Symbol information

I1.5 Free E1.5

Network: 29

M017

DB4.DBX1.6

M018

<JMP>

Network: 30

DB27.DBX1.
6I1.6
"Free
E1.6"

<>

Symbol information

I1.6 Free E1.6

Network: 31

M018

DB4.DBX1.7

M019

<JMP>

Network: 32

DB27.DBX1.
7I1.7
"Free
E1.7"

<>

Symbol information

I1.7 Free E1.7

Network: 33

// Set by local/remote key switch input in MCP

M019: AN "LOC_BIT" M96.1
A "SYSTEM_BIT" M199.7
JNB M001

Network: 34

L DB24.DBW 36
L 1000
-I
T DB10.DBW 50

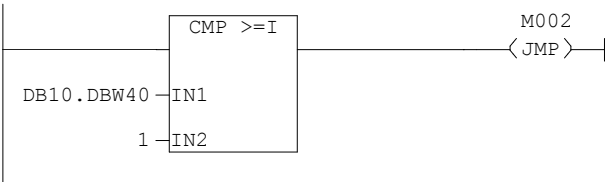
Network: 35

M001: L DB10.DBW 80
T DB24.DBW 28

Network: 36

L DB10.DBW 50
L 1000
+I
T DB24.DBW 30

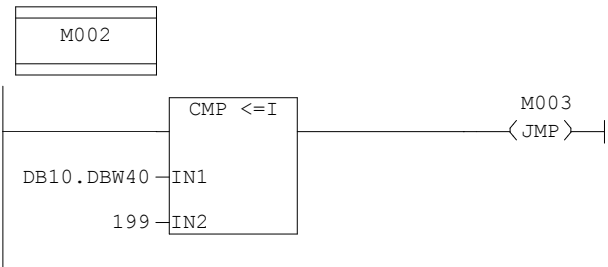
Network: 37



Network: 38

T DB10.DBW 40

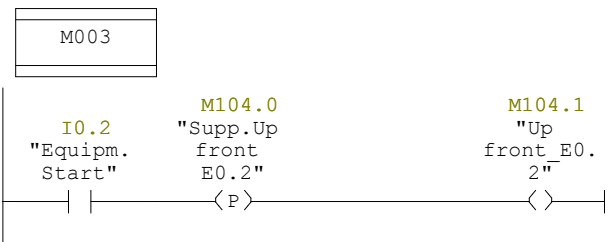
Network: 39



Network: 40

T DB10.DBW 40

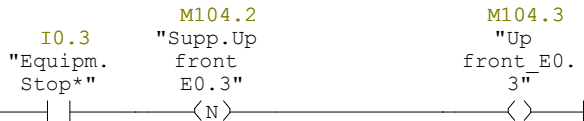
Network: 41



Symbol information

I0.2 Equipm.Start
M104.0 Supp.Up front E0.2
M104.1 Up front_E0.2

Network: 42

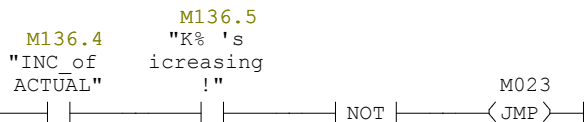
**Symbol information**

I0.3 Equipm.Stop*
M104.2 Supp.Up front E0.3
M104.3 Up front_E0.3

Network: 43

L DB10.DBW 40
L "MEM_K%" MW138
>I
= "K% 's icreasing !" M136.5

Network: 44

**Symbol information**

M136.4 INC_of ACTUAL
M136.5 K% 's increasing !

Network: 45

R "INC_of ACTUAL" M136.4
R DB26.DBX 3.0

Network: 46

M023: L DB10.DBW 40
T "MEM_K%" MW138

Network: 47

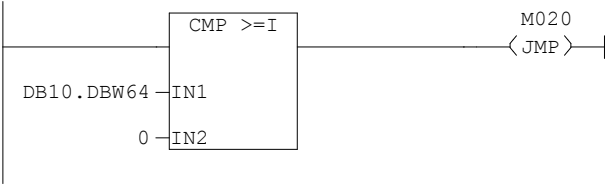
L DB10.DBW 44
ITB
OW W#16#2000
T "T1-TIME" MW106
L DB10.DBW 46
ITB
OW W#16#2000

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T    "T2-TIME"      MW108
L    DB10.DBW  48
ITB
OW   W#16#2000
T    "T3-TIME"      MW110
L    DB10.DBW  54
ITB
OW   W#16#2000
T    "T4-TIME"      MW112
L    DB10.DBW  74
ITB
OW   W#16#2000
T    "TEMPO T0"     MW144
L    DB10.DBW  76
ITB
OW   W#16#2000
T    "TIME T5"      MW152
L    DB10.DBW  44
L    DB10.DBW  46
+I
L    DB10.DBW  48
+I
ITB
OW   W#16#2000
T    "T1+T2+T3"    MW148

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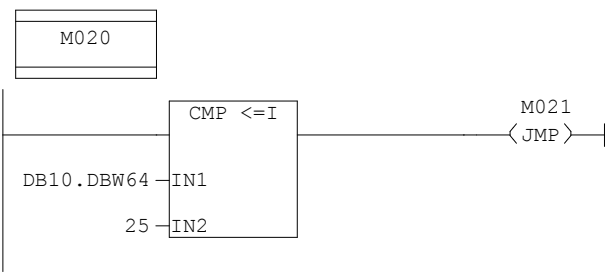
Network: 48



Network: 49

T DB10.DBW 64

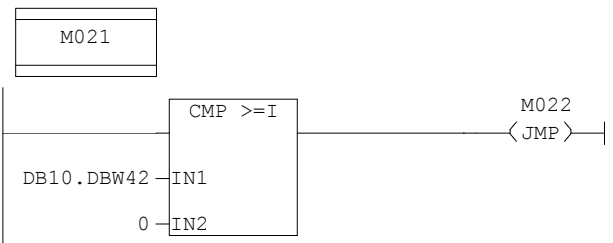
Network: 50



Network: 51

T DB10.DBW 64

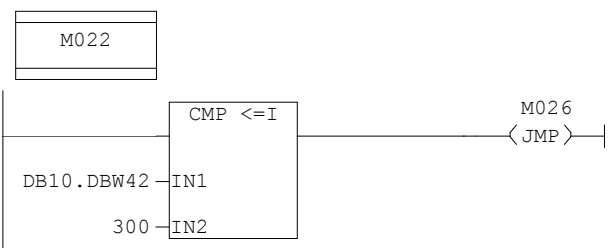
Network: 52



Network: 53

T DB10.DBW 42

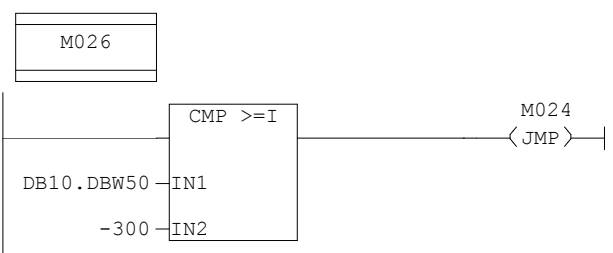
Network: 54



Network: 55

T DB10.DBW 42

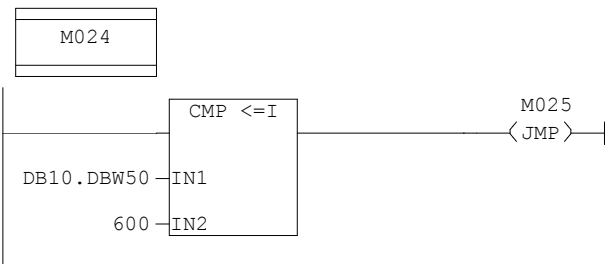
Network: 56



Network: 57

T DB10.DBW 50

Network: 58



Network: 59

T DB10.DBW 50

Network: 60

M025: SET
= "SYSTEM_BIT" M199.7

Network: 61

BE