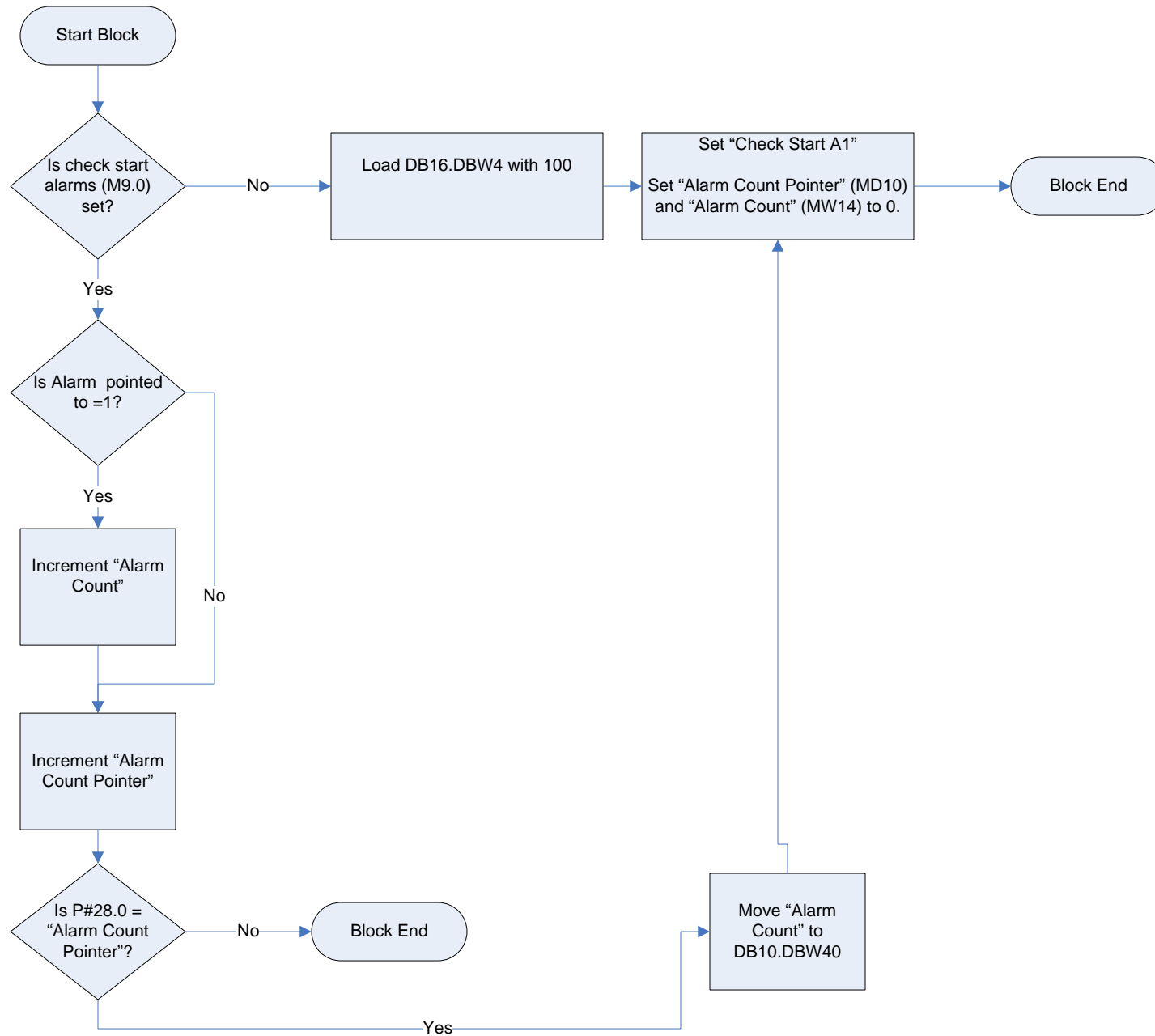


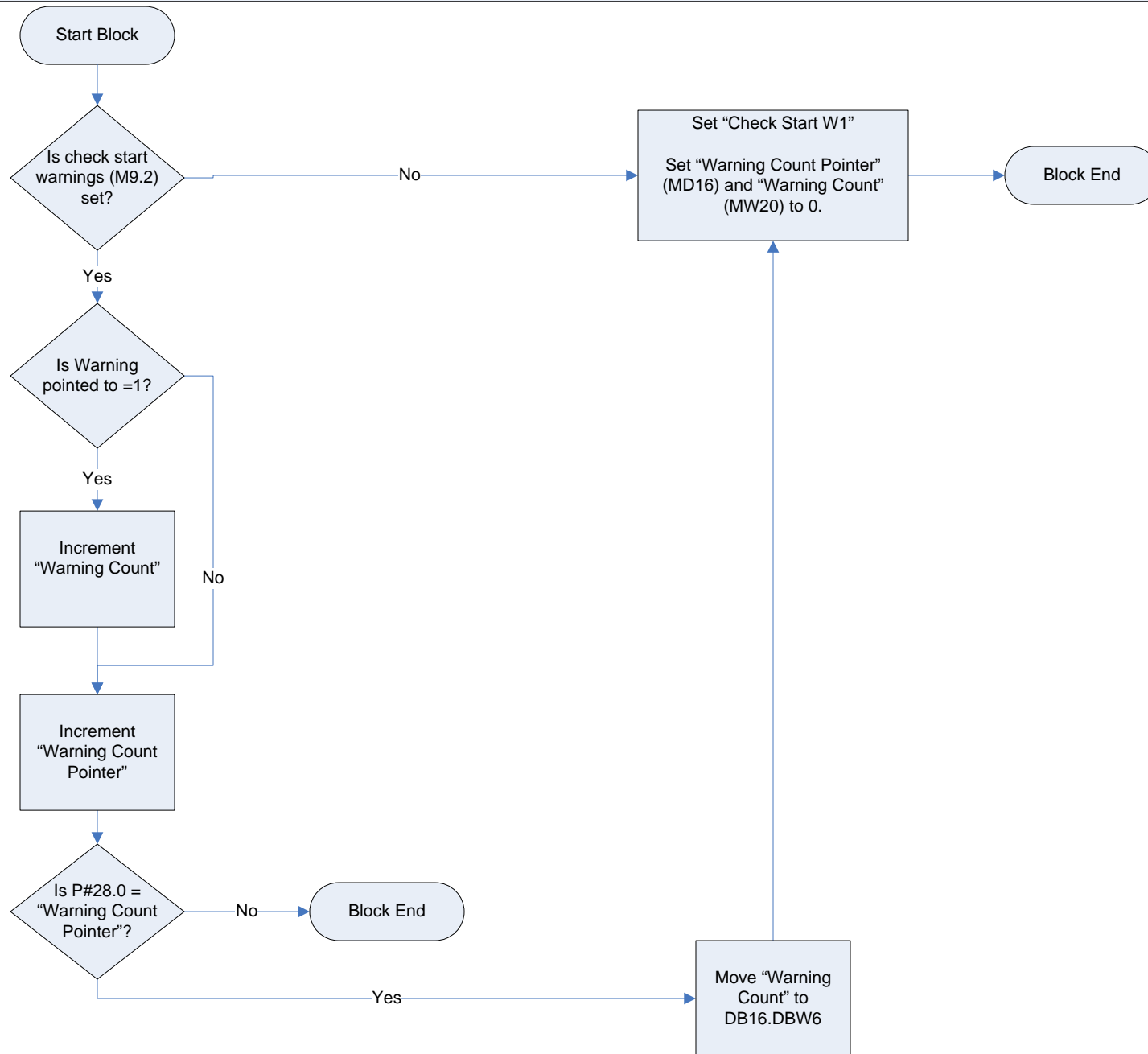
Table of Contents

FC10 Alarm Quantity	2
FC11 Warning Quantity	3
FC12 TCS to PLC Conversions	4
FC13 Alarms to OP7	5-7
FC14 OP7 Alarm Pointer	8
FC15 OP7 Warning Pointer	9
FC16 Warnings to OP7	10-11
FC17 Search Ranges T	12
FC18 Estimate Qa, Qak	13
FC19 Analog Inputs to TCS	14
FC20 Digital I/O to TCS	15
FC21 Alarms PLC	16-85
FC22 Main MCP	86-106
FC23 Simulation	107
FC24 Lamp Test	108
FC25 Warnings PLC	109-113
FC26 Power Program	114-115
FC27 Starting Values	116
FC28 Average X Values	117
FC29 Warning and Alarm Bands	118
FC30 Main SCP	119-122
FC126 Conversion Analog Outputs	123
FC127 Conversion Analog Inputs	124

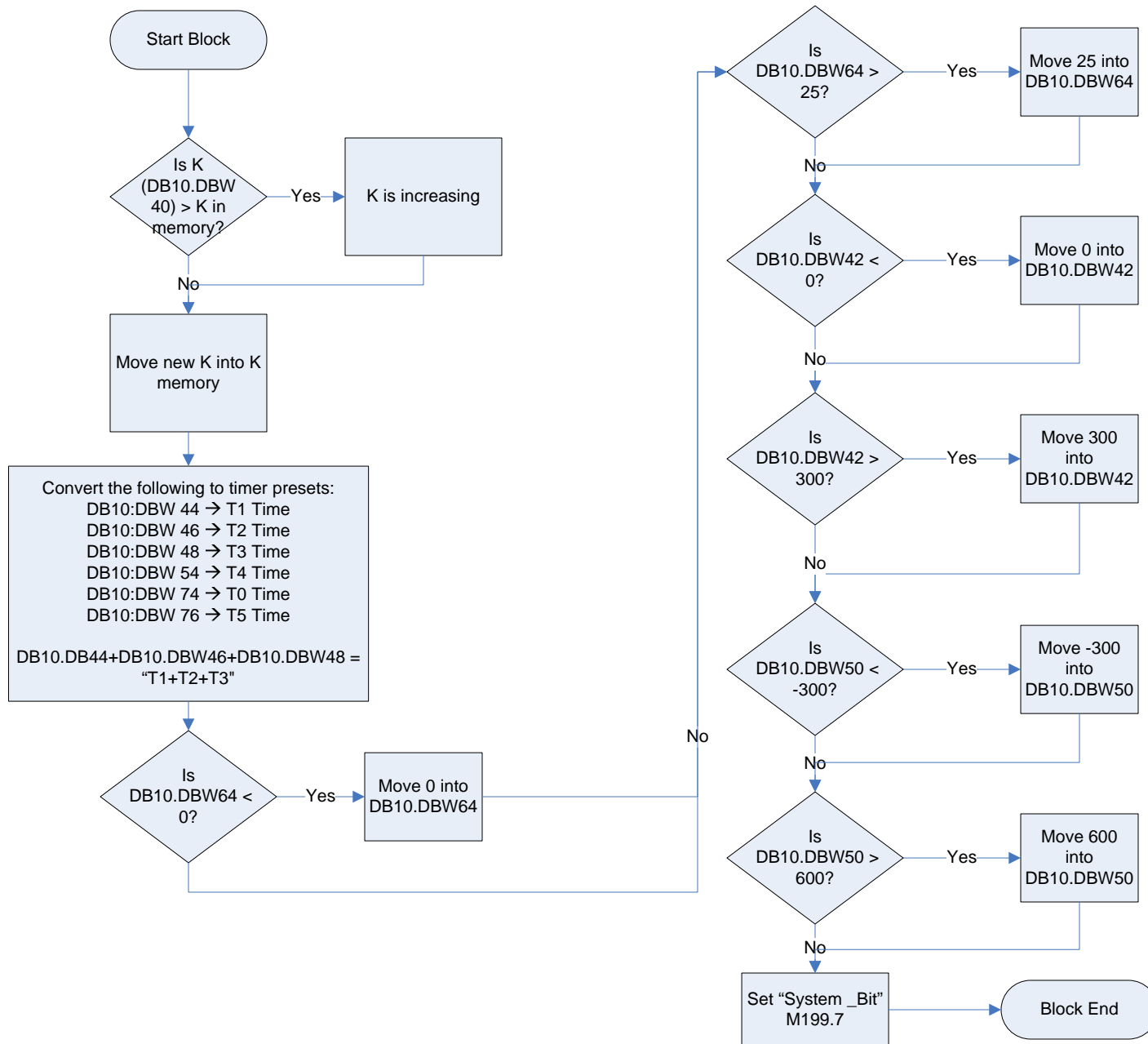
FC10 Alarm Quantity

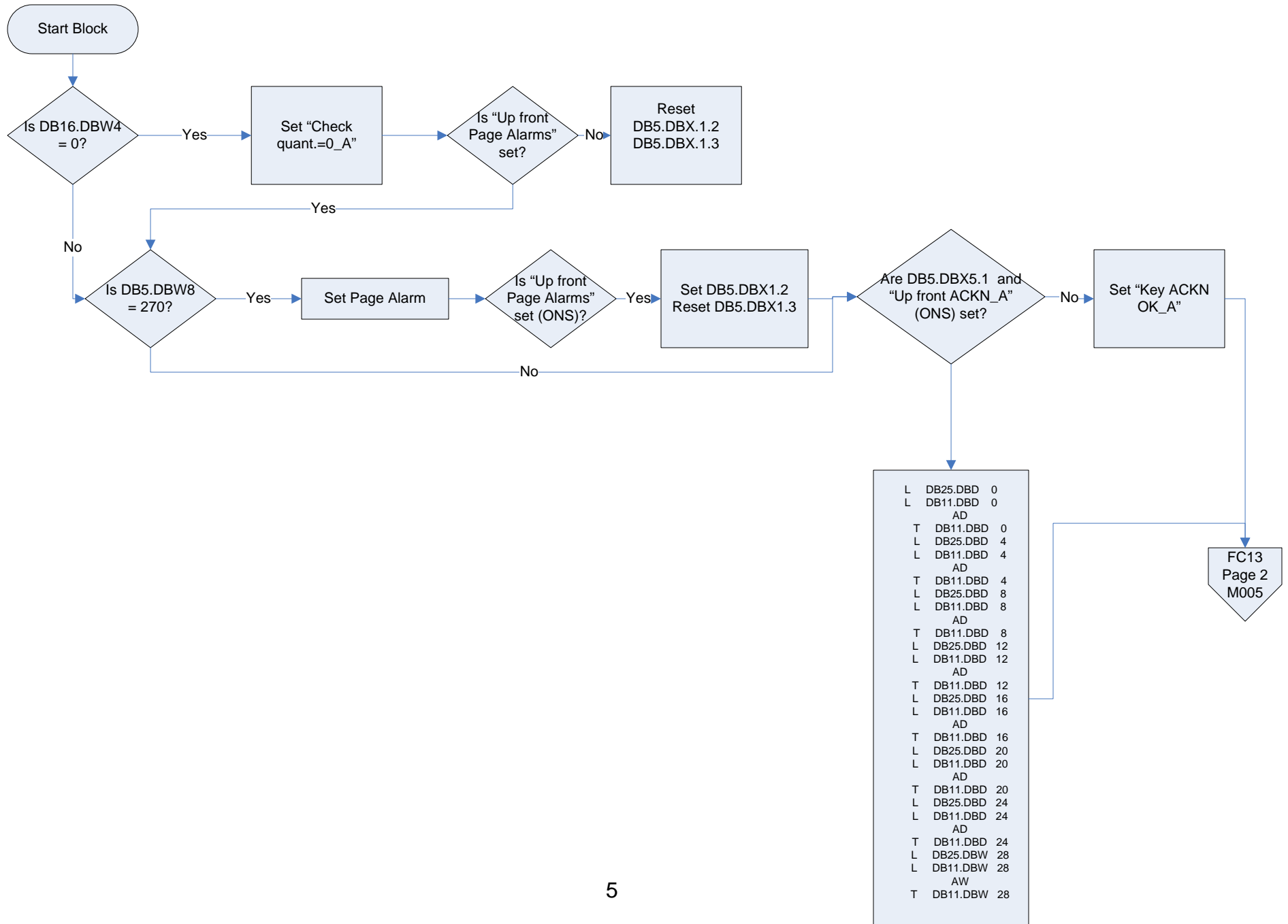


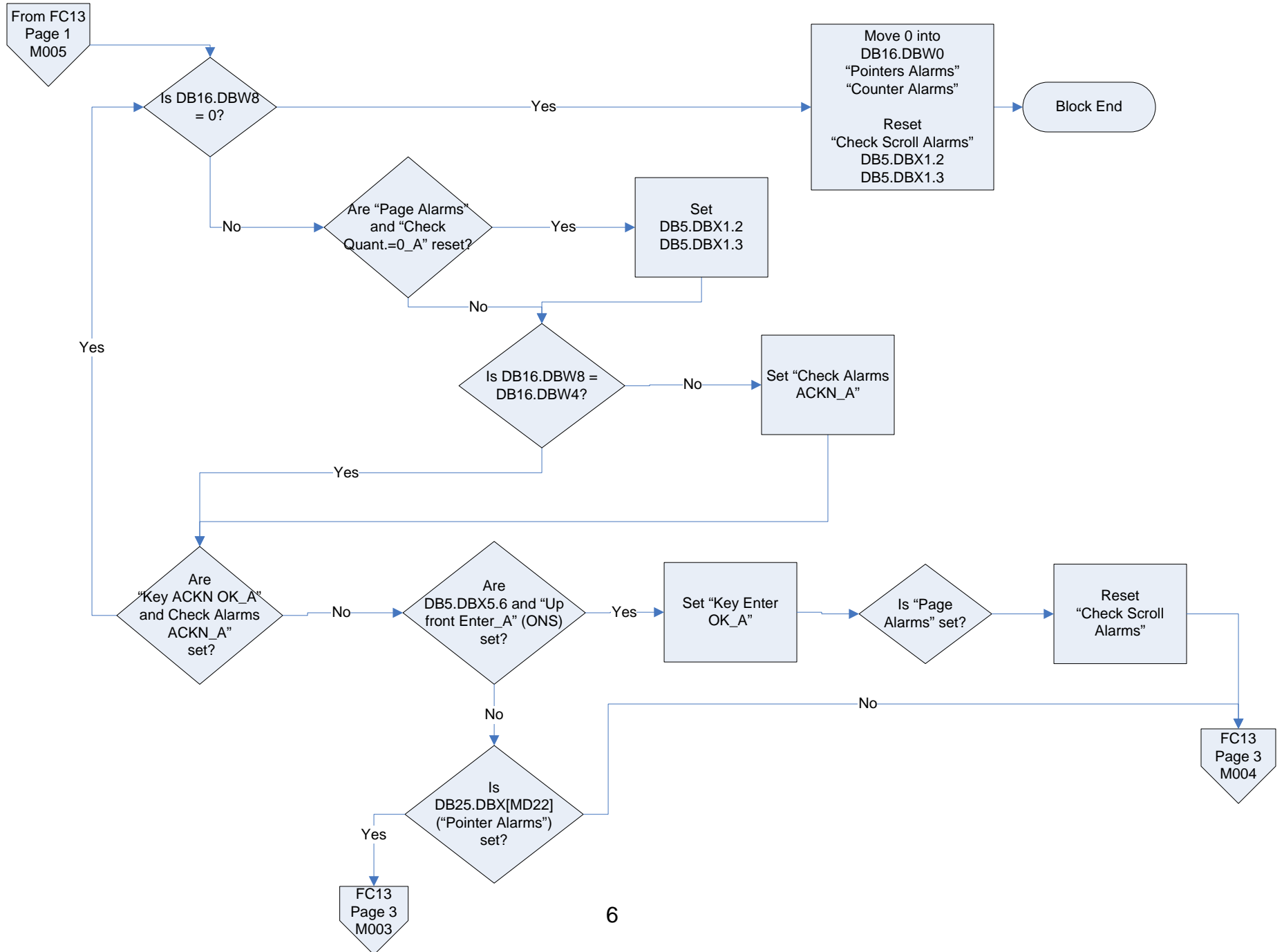
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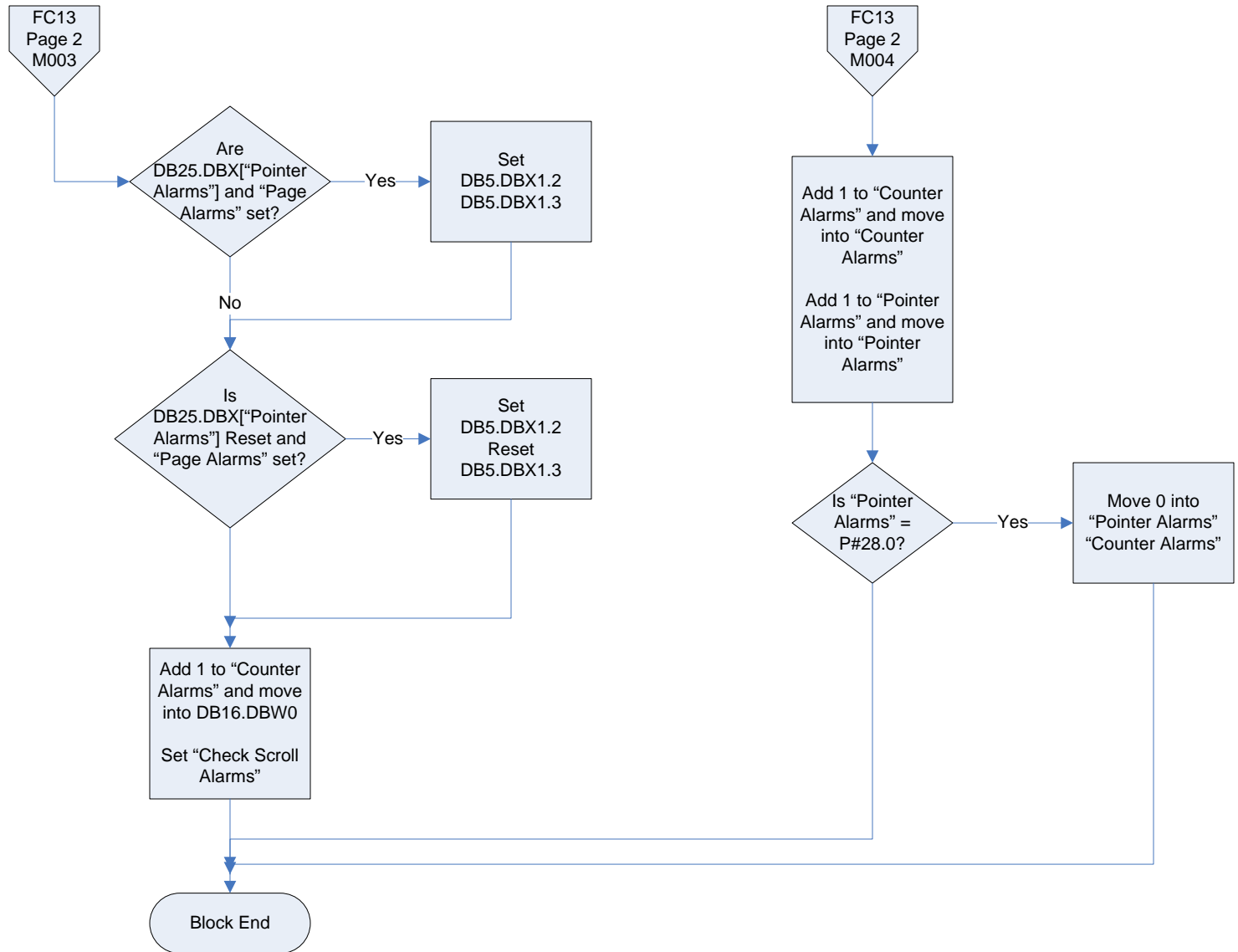


FC12 TCS to PLC Conversions

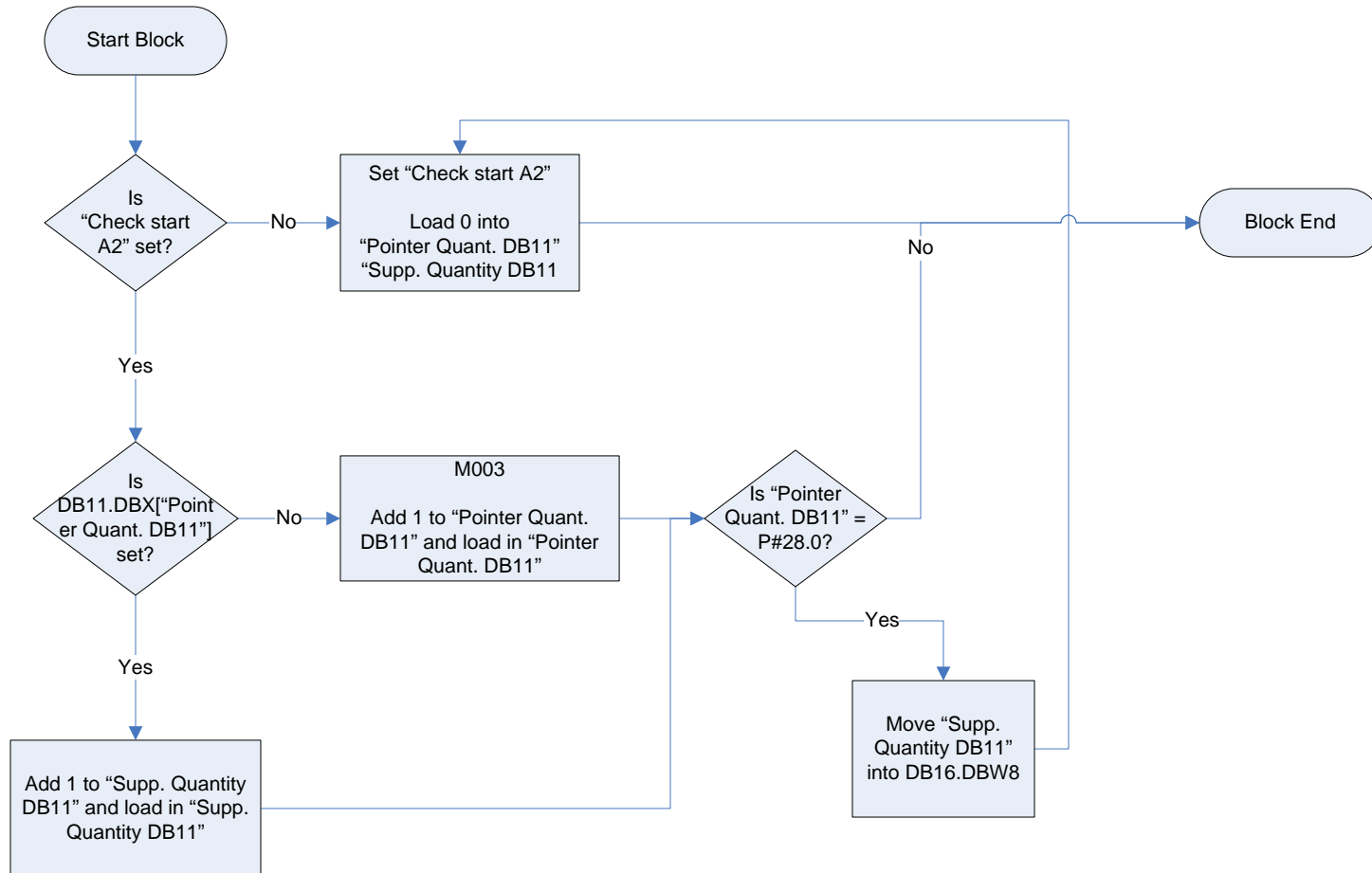


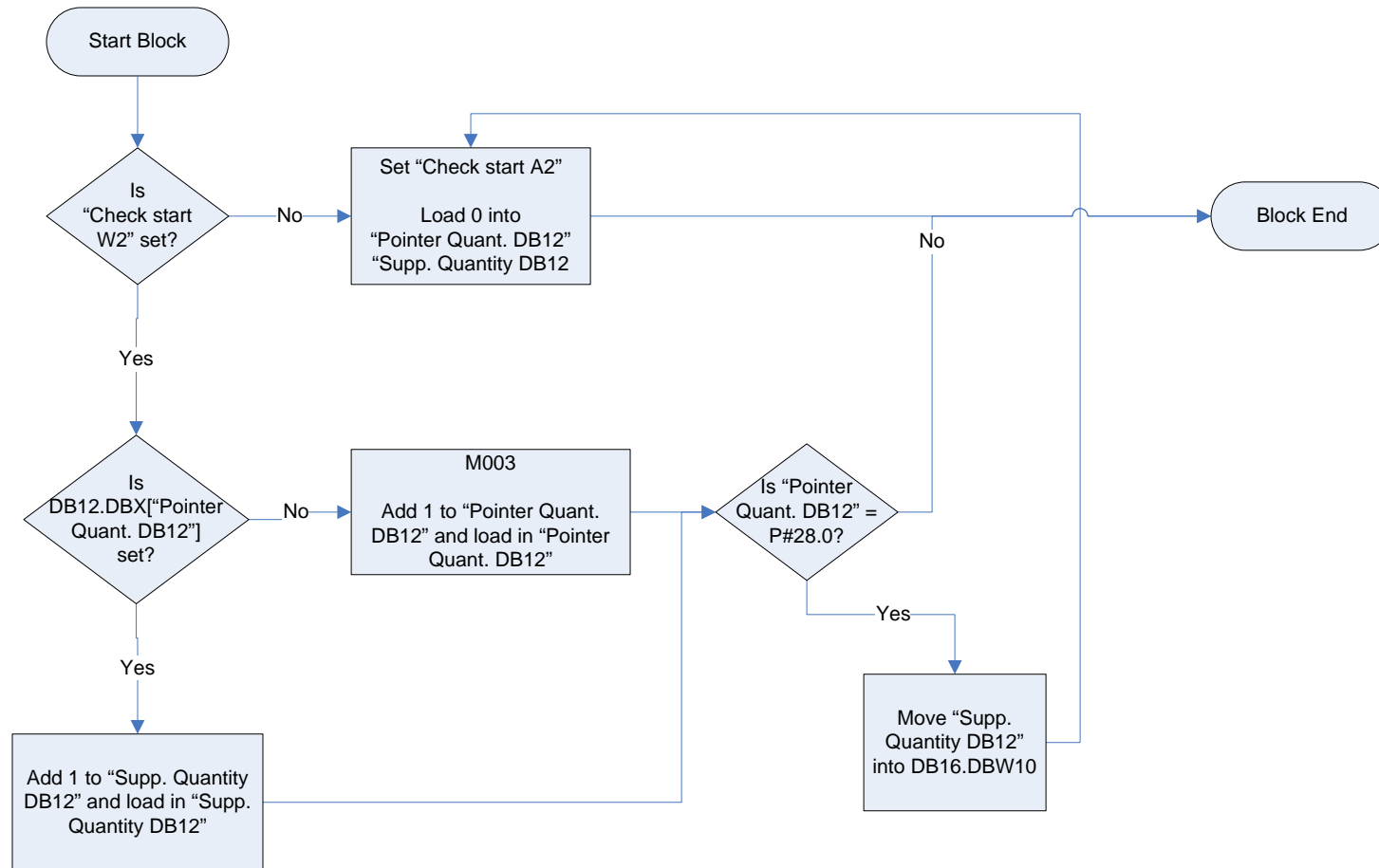


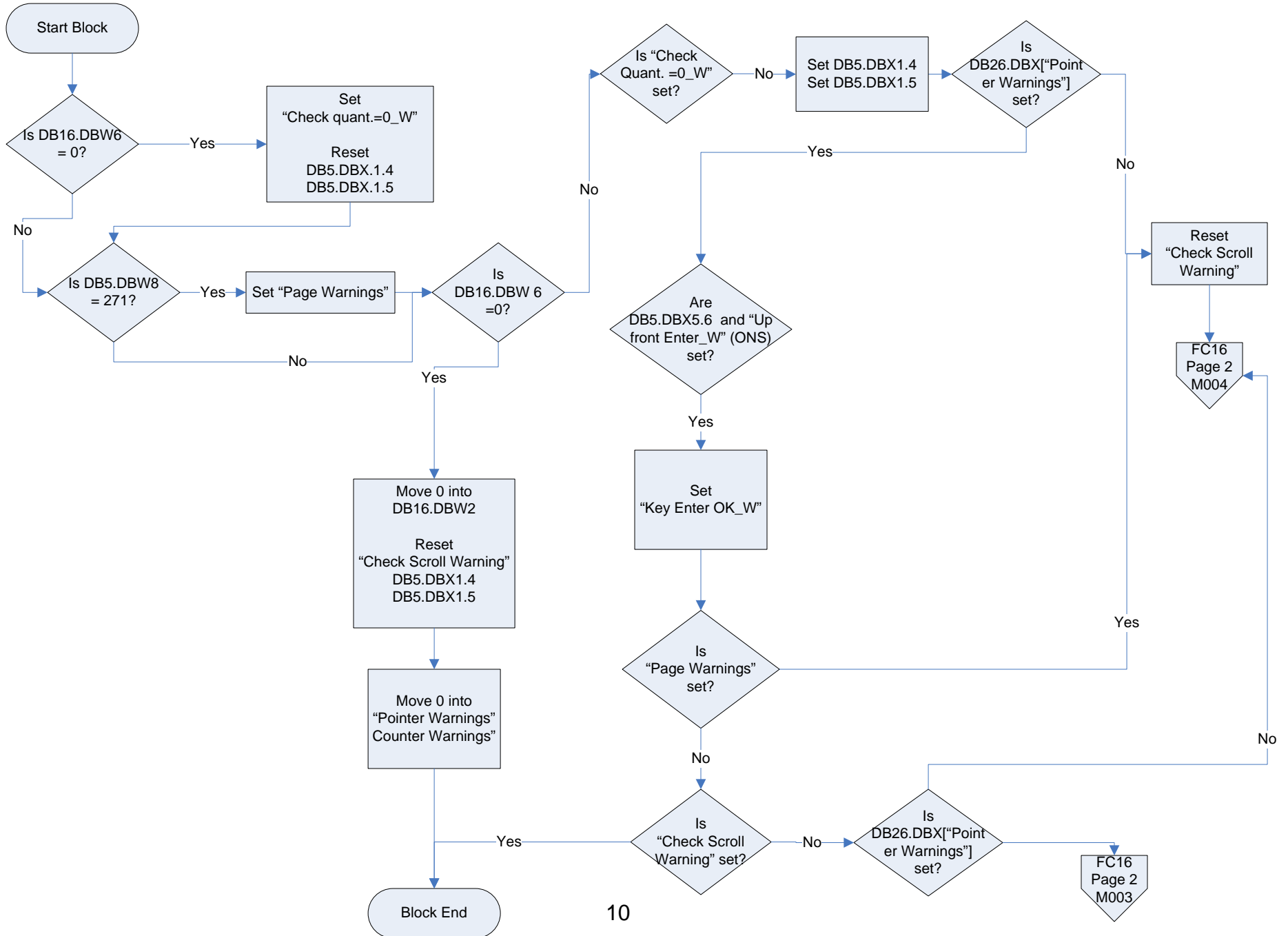


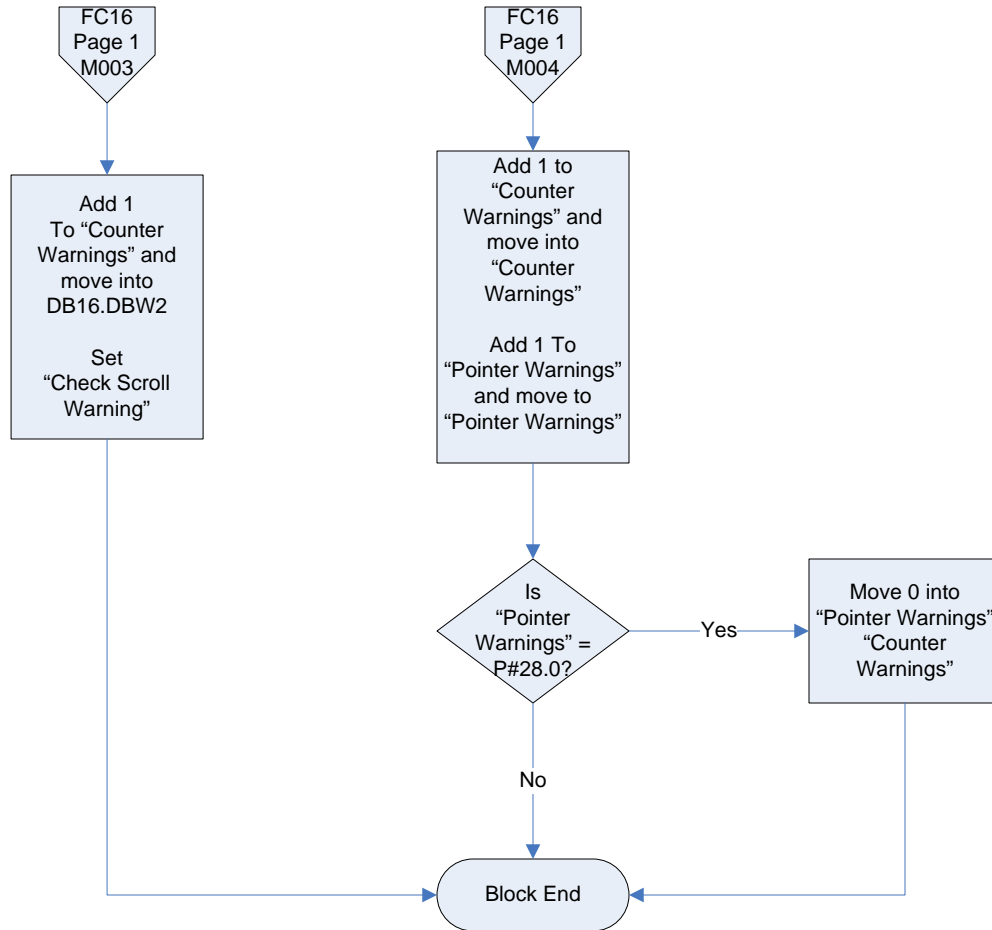


FC14 OP7 Alarm Pointer



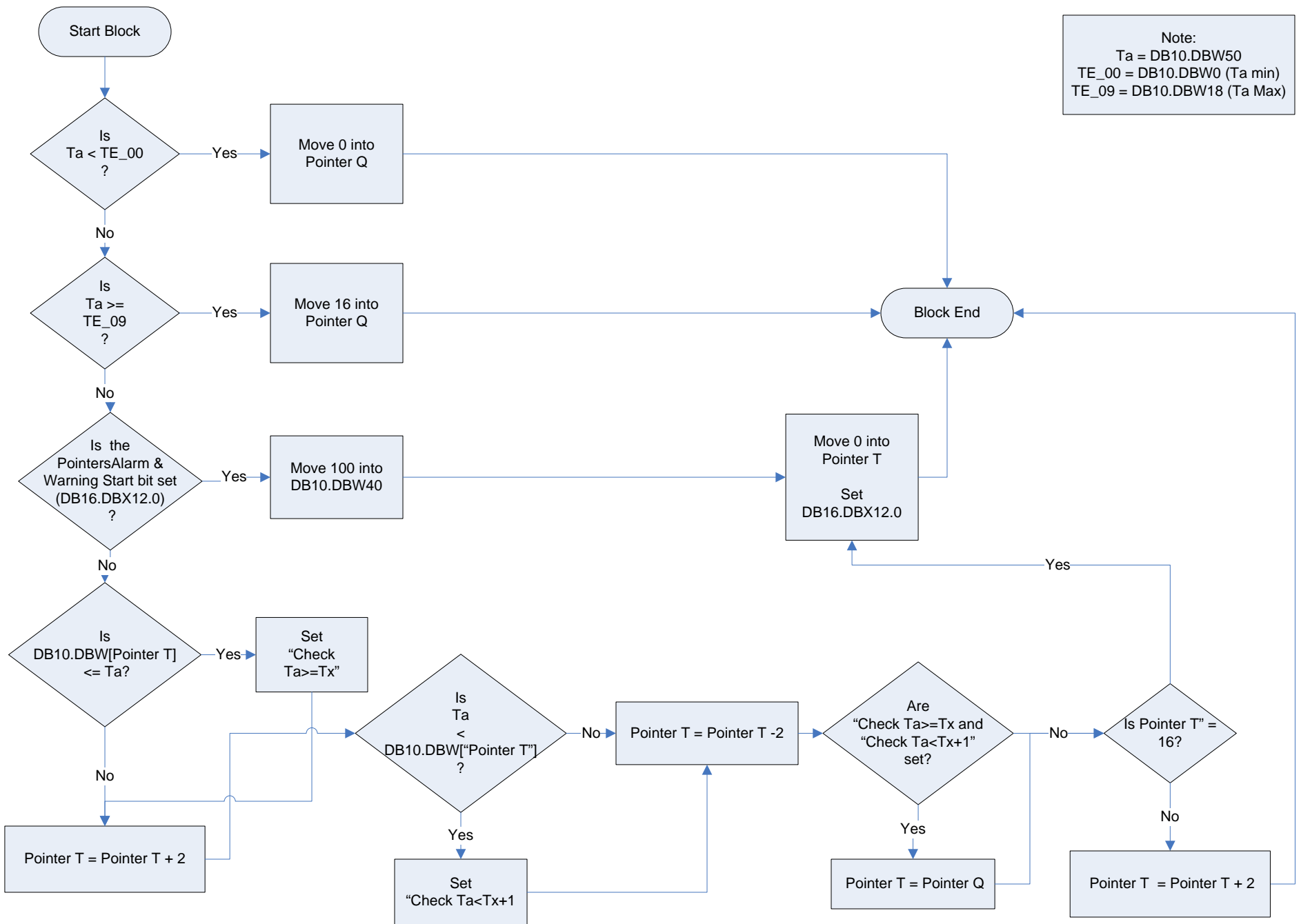




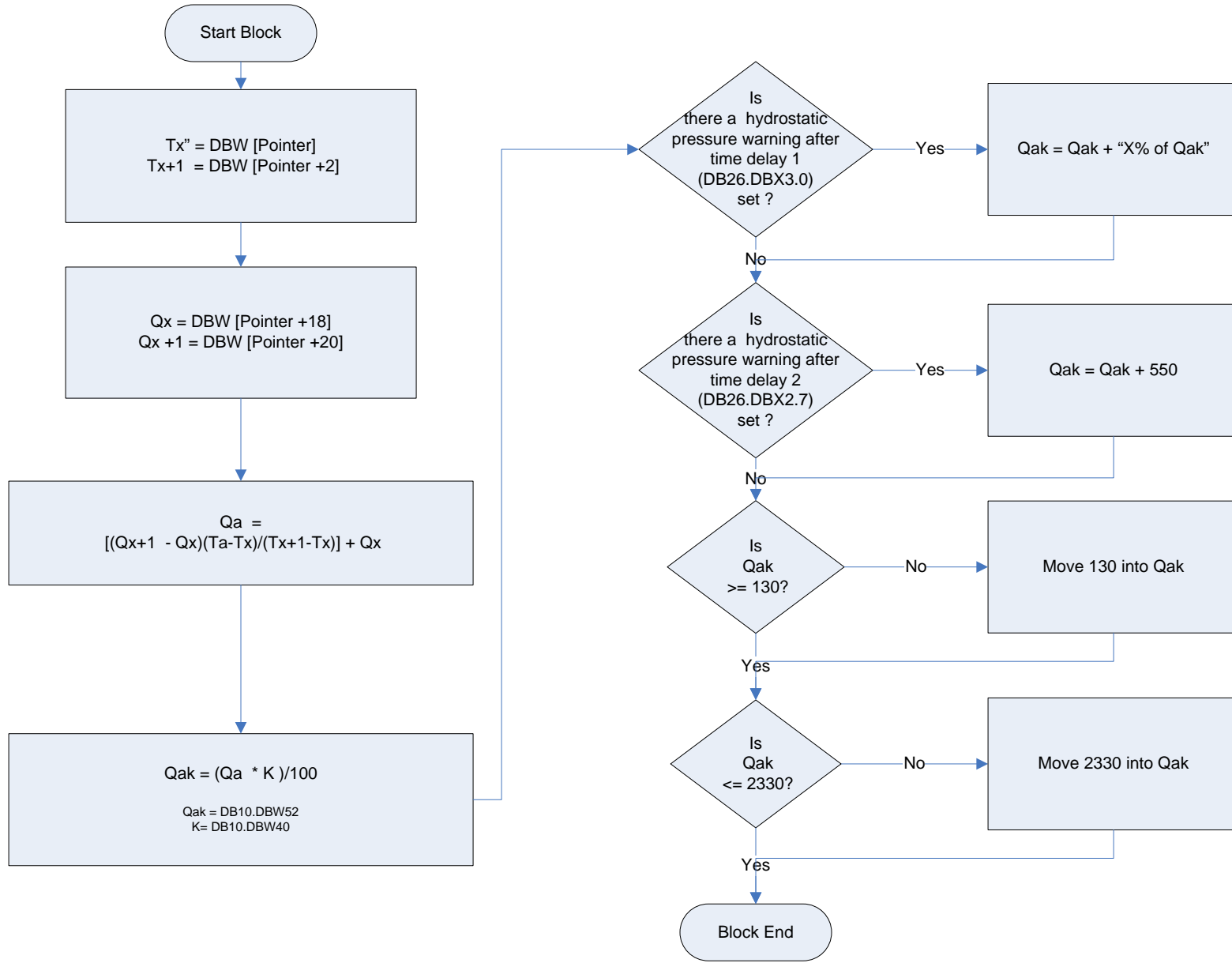


FC17 – Searches Ranges T

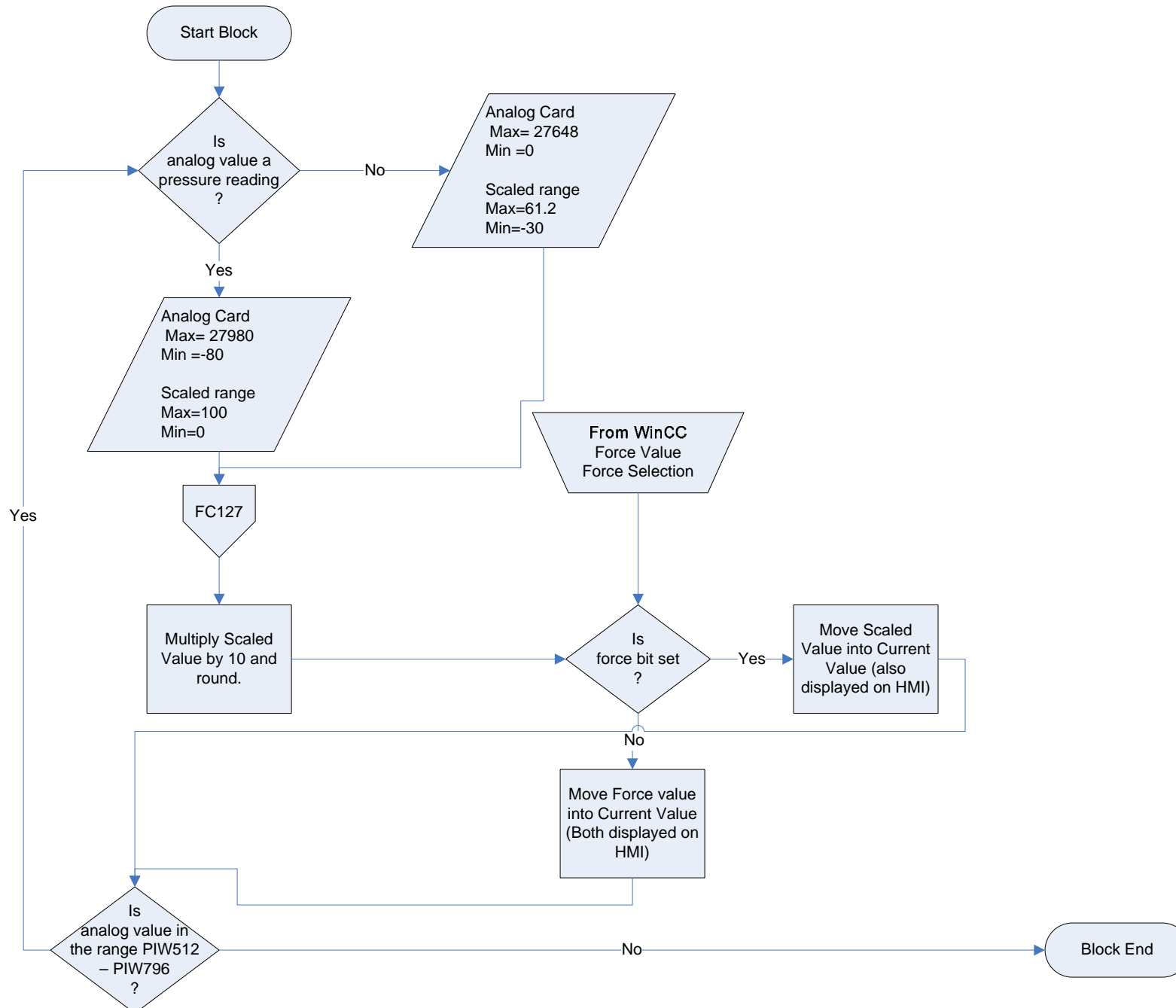
Note:
 Ta = DB10.DBW50
 TE_00 = DB10.DBW0 (Ta min)
 TE_09 = DB10.DBW18 (Ta Max)



FC18 – Estimate Qa, Qak



FC19 – Analog Inputs to TCS



FC20 – Digital I/O to TCS

